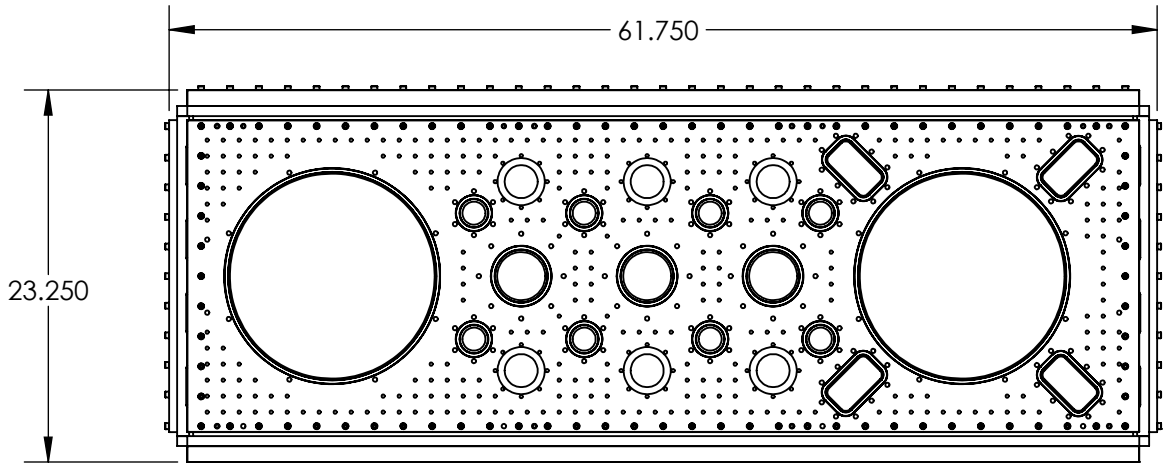
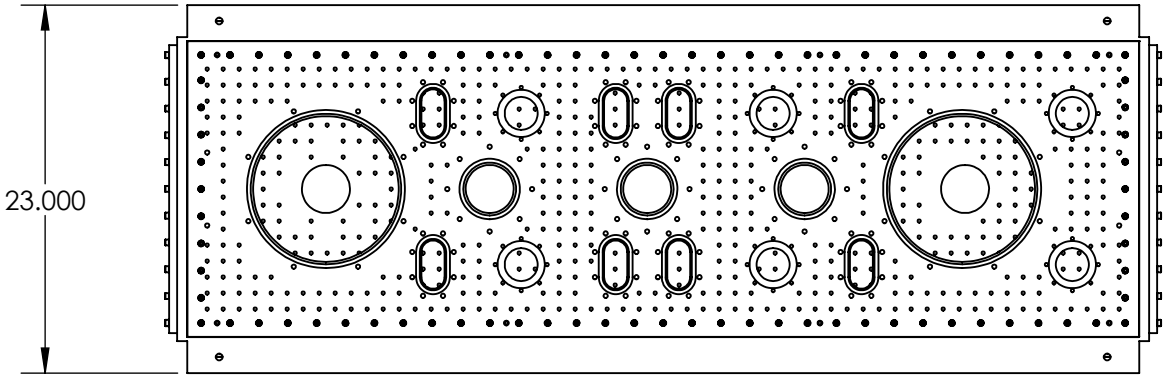
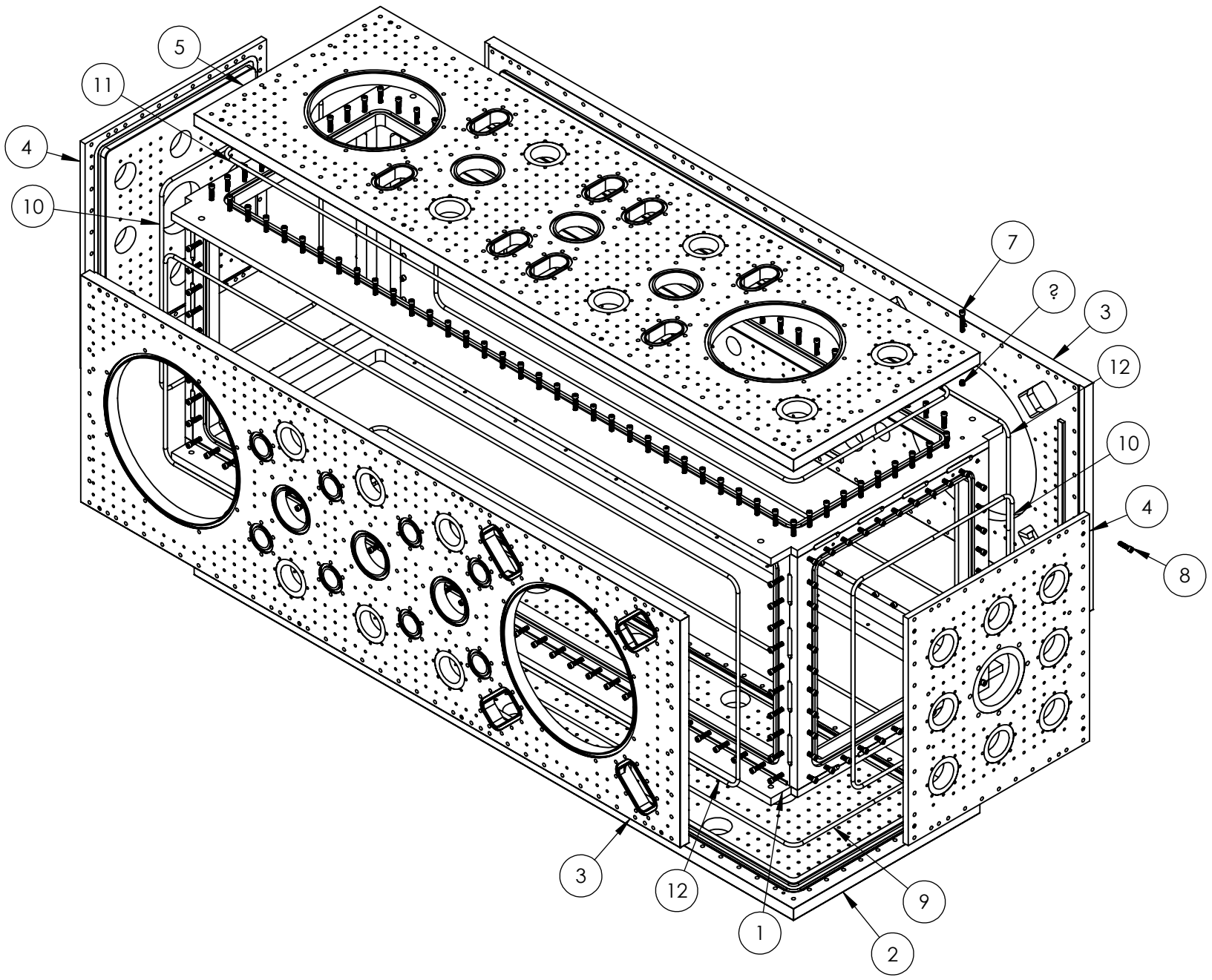


8 7 6 5 4 3 2 1

REVISIONS				
REV	DCN #	DESCRIPTION	DATE	APPROVED
A		INITIAL RELEASE	4/19/2021	T BEARD
B		CHANGE HARDWARE TO TITANIUM HELICOILS AND BRASS SCREWS	8/11/2021	T BEARD

D
C
B
A



Item	Qty	DwgNo	Part Number	Rev	Description	Vendor
12	2	AT-210151	O-ring, Sides, 46.73" ID x .275" CD, Viton	--		
11	1	AT-210153	O-ring, Top, 45.46" ID x .275" CS, Viton	--		
10	2	AT-210152	O-ring, Ends, 20.63" ID x .275" CS, Viton	--		
9	1	AT-210154	O-ring, Bottom, 45.59" ID x .275" CS, Viton	--		
8	80		93465A542		SHCS, 1/4-20 x 1.0" L, Brass	McMaster-Carr
7	252		93465A546		SHCS, 1/4-20 x 1.5" L, Brass	McMaster-Carr
6	416		93332A276		Helicoil, 1/4-20 x .38L (1.5), Titanium	McMaster-Carr
5	1	AT-210067	Top Plate	A		
4	2	AT-210066	End Flange	A		
3	2	AT-210059	Side Plate	A		
2	1	AT-210055	Base Flange	A		
1	1	AT-210056	Frame Post Weld Mach	A		

△ B
△ B
△ B

DO NOT SCALE DRAWING
PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF **ATLAS TECHNOLOGIES**. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF **ATLAS TECHNOLOGIES** IS PROHIBITED.
 UNLESS OTHERWISE SPECIFIED SURFACE FINISH 125 μINCH OR BETTER

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 30 Min.			
TWO PLACE DECIMAL: ±.010			
THREE PLACE DECIMAL: ±.005			
FOUR PLACE DECIMAL: ±.0005			
MATERIAL			
Material <not specified>			
STOCK SIZE			
FINISH			
Atlas Standard			

Atlas TECHNOLOGIES
 305 GLEN COVE RD.
 PORT TOWNSEND, WA
 98368, USA
www.atlasuhv.com
 Phone (360)-385-3123
 FAX (360)-379-5220
 info@atlasuhv.com

SIZE B	DWG. NO. AT-210057	REV B
------------------	-----------------------	----------

SCALE: 1:10 Weight: 544.04 Chamber Assembly SHEET 1 OF 1

8 7 6 5 4 3 2 1